

LINK MANUAL

GENERAL

- Master link use for 1, 2, 3 & 4 leg Sling leg.
- Connecting link for use chain sling and assembly with chain-chain or, chain-chain fitting.
- Master link and Connecting link produced by forged alloy steel.
- Orange painted surface of master link and connecting link.
(except connecting link size 1/4"~3/8". those sizes should be black color electro galv.)
- Special Specification fitting available as your requirement.
- The hook should undergo inspection for any deformation, wearing, or defect within at least 6 months.
- The products which exceed the limit of 5% in deformation or wearing should be relieved of their load and replaced with new ones.

CAUTION

Before Use

- Be sure to use personal protection equipment. (Such as footwear, gloves, cras helmet, etc.)
- The work place must always be well lit.
- Before work, remove dangerous articles from the area.
- The specification, use condition and use method of the product should be checked and the products should be used in a proper way.
- Check the products for any harmful defect, wearing or deformation. Use only the product whose safety is assured.

Using

- Always follow the rules carefully. (Overloading & Improper use can result in injury.)
- Products over the 15kg weight must be used with an appliance tool. (Forklift, cranes, hoists, etc.)
- Where applicable, it is important to locate outside the danger zones. (A falling load may cause serious injury or even death.)
- Never repair, alter, rework, or reshape a link by welding, heating, burning, bending or grinding.
- If any load or shock is placed on the side of the product, it may become deformed or be destroyed.
- The angle between sling legs should not exceed 120°. If the angle exceeds the specified degree, adjust the length of the chain so that the angle between sling legs can be kept within 120°.

After Used

- After used products, should be inspection with elongation, wear and defect and, found anything else, must disuse, immediately.
- In case of found something wrong from products, should be need the check of load, working condition, and over-load, then.
- Inspect the product for deformation, wearing or defect after use. If any problem is found, scrap the product immediately.
- If any problem is found with the product, check the load. Use conditions or misuse should also be checked.

■ Assembling of chain or fitting according to master link

Single leg sling



| MASTER LINK | CHAIN | CONNECTING LINK | HOOK FOR CHAINS |
|-------------|-------|-----------------|-----------------|
| 1/2" | 1/4" | 1/4" | 1/4" |
| 5/8" | 5/16" | 5/16" | 5/16" |
| 3/4" | 3/8" | 3/8" | 3/8" |
| 1" | 5/8" | 5/8" | 5/8" |
| 1-1/4" | 3/4" | 3/4" | 3/4" |
| 1-1/2" | 7/8" | 7/8" | 7/8" |

Double leg sling



| MASTER LINK | CHAIN | CONNECTING LINK | HOOK FOR CHAINS |
|-------------|-------|-----------------|-----------------|
| 1/2" | 1/4" | 1/4" | 1/4" |
| 5/8" | 5/16" | 5/16" | 5/16" |
| 3/4" | 3/8" | 3/8" | 3/8" |
| 1" | 1/2" | 1/2" | 1/2" |
| 1-1/4" | 5/8" | 5/8" | 5/8" |
| 1-1/2" | 3/4" | 3/4" | 3/4" |

Triple or Quadruple leg sling



| CONNECTING MASTER LINK | CHAIN | CONNECTING LINK | HOOK FOR CHAINS |
|------------------------|-------|-----------------|-----------------|
| 3/4" | 5/16" | 5/16" | 5/16" |
| 1" | 3/8" | 3/8" | 3/8" |
| 1-1/4" | 1/2" | 1/2" | 1/2" |
| 1-1/2" | 5/8" | 5/8" | 5/8" |